■ Features:

- * Infrared 835~875nm Optical Wavelength
- * High efficiency and ESD threshold (HBM MIL-STD-883 Class 3)
- * Good thermal dissipation and optical uniformity
- * 3030 SMC package with 90 degree emission angle
- * RoHs and REACH compliant
- * MSL3 qualified by J-STD-020

■ Applications:

- * Automotive
- * Data communication
- * Light Source for Infrared CCTV (Surveillance Camera)

■ Absolute Maximum Ratings

Parameter	Symbol	Rating	Unit
Storage Temperature	T_{stg}	-40 ~ +100	°C
Lead Solder Temperature*	Tsol	260	°C
Maximum Forward Current	I_{F}	400	mA
ESD threshold	HBM	2,000	V

^{*}Solder Time < 10 seconds

■ Electrical and optical characteristics ($Ta = 25^{\circ}C$)

Item	Parameter	Symbol	Condition	Min.	Тур.	Max.	Unit
1	DC Forward Current *	I_{F}	-	-	250	400	mA
2	Reverse Voltage	V_R	-	-	-	-5	V
3	Reverse Current	I_R	-5V	-	-	10	uA
4	Junction Temperature**	Tj	-	-	-	125	$^{\circ}\! \mathbb{C}$
5	Center Wavelength	λο	-	835	-	875	nm
6	Emission Angle	2 θ 1/2	-	-	90	-	Deg.

^{*} For other ambient, limited setting of current will depend on de-rating curves.

^{**} When drive at maximum current, Junction Temperature (Tj) must be kept below 125 °C

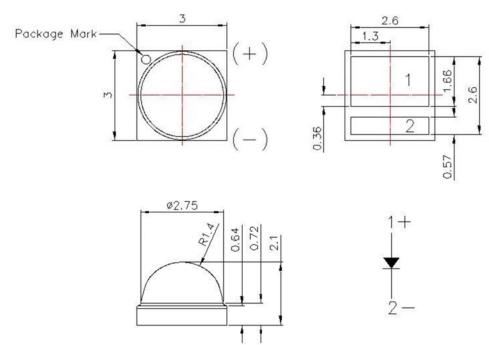
■ Bin Code Selection

Drive Current (250mA)	Min (Po)	Max (Po)	Unit
P11	100	125	mW
P12	125	150	mW
P13	150	175	mW
P14	175	200	mW

Drive Current (250mA)	Min (V _F)	Max (V _F)	Unit
V1	1.4	1.6	V
V2	1.6	1.8	V
V3	1.8	2.0	V

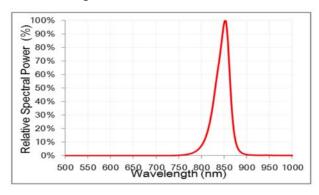
■ Outline Dimension

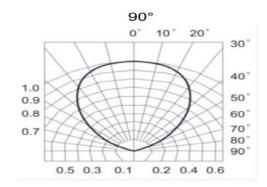
Unit: mm



- § All dimensions are in millimeters.
- § Tolerance is ±0.13mm unless other specified.

■ Relative Spectral Distribution



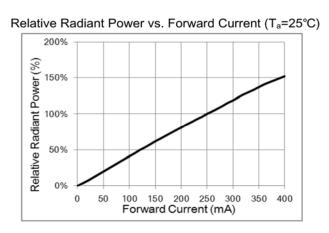


■ Relative Electronic-Optical Characteristics

Forward Current vs. Forward Voltage (Ta=25°C)

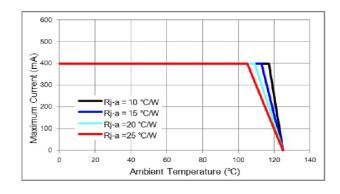
400
350

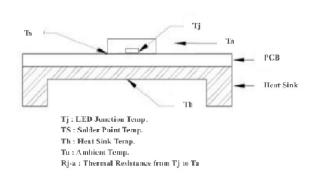
(A)
250
250
150
0
0.0 0.2 0.4 0.6 0.8 1.0 1.2 1.4 1.6 1.8 2.0
Forward Voltage (V)



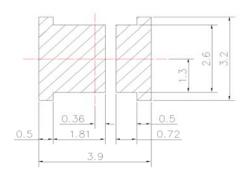
■ Thermal design for de-rating

The maximum forward current is determined by the thermal resistance between LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from solder point to ambient that would optimize the LED life and optical characteristics.

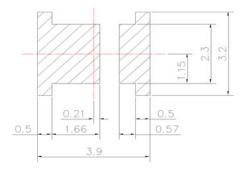




■ Suggest Stencil Pattern



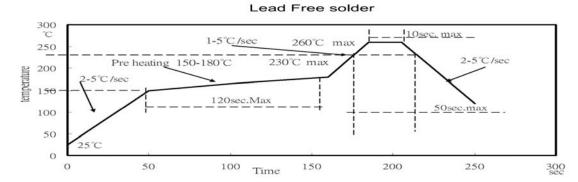
RECOMMENDED PCB SOLDER PAD

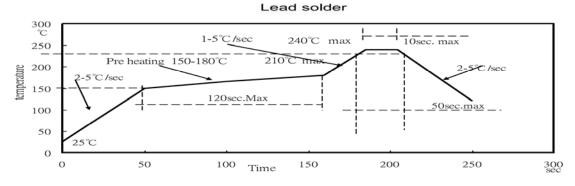


RECOMMENDED STENCIL PATTERN
(HATCHED AREA IS OPENING)

§ Suggest stencil t =0.12 mm

■ IR Reflow Profile





Notes:

- 1. The recommended reflow temperature is 240°C(±5°C). The maximum soldering temperature should be limited to 260°C.
- 2. Do not stress the silicone resin while it is exposed to high temperature.
- 3. The reflow process should not exceed 3 times.

■ Precautions

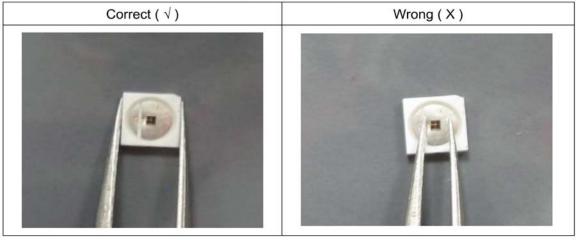
1. Recommendation for using LEDs

- 1.1 The LEDs should not be exposed to dust or debris. Excessive dust and debris may cause a drastic decrease in the luminosity.
- 1.2 Avoid mechanical stress on the LED surface.
- 1.3 Do not touch the LED surface. It would affect the optical performance of the LED due to the damage of LED.
- 1.4 Pick & place tools are recommended for the remove of LEDs from the factory tape & reel packaging

2. Package handling

Please follow the guideline to pick LEDs.

- 2.1 Use tweezers to pick LEDs.
- 2.2 Do not touch the surface by using tweezers & fingers.



3. Surface cleaning

In the case which a small amount of dirt and dust particles remain on the surface, a suitable cleaning solution can be applied.

- 3.1 Try a gentle wiping with dust-free cloth.
- 3.2 If needed, use dust-free cloth and isopropyl alcohol to gently clean the dirt from the lens surface.
- 3.3 Do not use other solvents as they may directly react with the LED assembly.
- 3.4 Do not use ultrasonic cleaning which will damage the LEDs.

4. Carrier tape handling

The following items are recommended when handling the carrier tape of LEDs.

- 4.1 Do not twist the carrier tape.
- 4.2 The inward bending diameter should not be smaller than 6cm for each carrier tape.
- 4.3 Do not bend the tape outward.



5. Storage

5.1 The moisture-proof bag is sealed:

The LEDs should be stored at 30°C or less and 90%RH or less. And the LEDs are limited to use within one year, while the LEDs is packed in moisture-proof package with the desiccants inside.

5.2 The moisture-proof bag is opened:

The LEDs should be stored at 30°C or less and 60%RH or less. Moreover, the LEDs are limited to solder process within 168hrs. If the humidity indicator card shows the pink color in 10% even higher or exceed the storage limiting time since opened, that we recommended to baking LEDs at 60°C at least 24hrs. To seal the remainder LEDs return to the moisture-proof bag, it's recommended to be with workable desiccants.



LED LIGHT
DO NOT STARE INTO THE BEAM OR VIEW
DIRECTLY WITH OPTICAL INSTRUMENTS
CLASS 3R LED PRODUCT